



Dart Hawkesbury
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Canada

Tel (613) 632-5200

D2938-1RLC
Job Sheet 167732



Part No: D2938-1RLC

Job Qty: 2 ea

Part Name: Saddle LH Out, 206



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/6/17

Job Tracking No:

Due Date: 12/8/17

Created By: Victoria Michaud-Febrille

Type: Stock

Description:

Ship Via:

Rev C.

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	12/7/17	12/7/17	0.00	0.00	Start Up Machining		SBL 17/12/04
100	CNC Vertical Machining	2 pcs	12/7/17	12/7/17	0.00	2.48	HAAS 1		SBL 17/12/04
110	Mill Conv	2 pcs	12/7/17	12/7/17	0.00	2.48	Mill Conv 1		SBL 17/12/04
120	QC	2 pcs	12/7/17	12/7/17	0.00	0.00	QC1		SBL 17/12/04
130	QC	2 pcs	12/7/17	12/7/17	0.00	0.00	QC8		De 17-12-04
140	HandFinish	2 pcs	12/7/17	12/7/17	0.00	0.13	HandFinish1		2017-12-12 250
150	SprayPaint	2 pcs	12/8/17	12/8/17	0.00	0.21	Spray Paint		AB JAN 05 2018
160	QC	2 pcs	12/8/17	12/8/17	0.00	0.00	QC14		PD 11
170	Packaging	2 pcs	12/8/17	12/8/17	0.00	0.00	Packaging3	57405	AT 9-89 18-05-10
180	QC21-SA	2 Ea	12/8/17	12/8/17	0.00	0.00	QC21		

Part Op 100 - Program part number and batch number.

Descriptions: 110 - Machine Keyway and inspect per attached dimension sheet

150 - (Boeing primer and same paint as float skid tubes). White Paint per QSI005 4.2.2.4

Prime 138408

Paint 138469

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D6101-003	2	18	0	0
	5018251				

Part Specifications

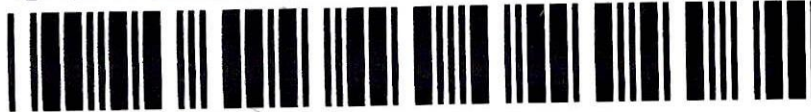
Specifications could not be found.

Plex 11/6/17 10:40 AM dart.Michaud-Febrille.Victoria

DART
AEROSPACE
S015255

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Saddle LH Out, 206

PART NO: D2938 – 1RLC
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 11/29/17

Job No: 167732

DART AEROSPACE LTD	Work Order: 167332
Description: 206 Saddle, Outboard, Left side	Part Number: D2938-1
Inspection Dwg: D2938 Rev. C	Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D2938 Rev. C and record below:

				Recorded Actual Dimensions				By	Date
Dim	Min	Max	Go/No Go Gauge	1	2	3	4		
A	0.100	0.140		1128	127			SBL	1/12/17
B	0.100	0.140		128	128				
C	0.100	0.140		112	112				
D	0.210	0.230		227	228				
E	1.245	1.255		1250	1250				
F	1.245	1.255		1250	1250				
G	2.495	2.505		2500	2500				
H	0.510	0.515		514	514				
I	1.572	1.582		1577	1577				
J	2.495	2.505		2500	2500				
K	0.257	0.262		257	257				
L	0.312	0.317		312	312				
M	0.235	0.240		238	238				
N	0.100	0.140		122	122				
O	0.540	0.560		550	550				
P	0.490	0.510		500	500				
Q	3.715	3.725		3720	3720				
R	2.720	2.760		2740	2740				
S	0.240	0.270		257	257				
T	0.100	0.180		140	138				
U	1.625	1.635		1630	1630				
V	1.362	1.372		1367	1367				
W	0.316	0.321		316	316				
X	1.250	1.270		1261	1261				
Y	1.565	1.585		1575	1575				
Z	0.178	0.198		188	188				
AA									
AB									
AC									
AD									
AE									
AF									
AG									
AH									
Accept/Reject									

Measured by: SBL
Date: 1/12/17

Audited by: H
Date: 17-12-04

Rev	Date	Change	Revised by	Approved
A		New Issue	RF	
B	02.12.12	Reformat; Added Dim. X-Y, DT8683, DT8686, DT8690	KJ/RF	
C	07.03.21	Revised per drawing revision C	KJ/JLM	